

**THE FUTURE OF
MACHINING IS HERE
NOW!**



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COMPLETE AUTOMOTIVE MACHINE SHOP!

February 2006 will feature the opening of our new state of the art automotive CNC machine center. This machine will allow us to do countless cutting and milling operations, with its four axis CNC programing capabilities. Most importantly, this machine's accuracy is **SECOND TO NONE!**



**COMING
FEBRUARY
2006**

HIGHLIGHTS:

- MORE ACCURATE CYLINDER BORING
- SMOOTHER DECK MILLING
- LIFTER BUSHING INSTALLATION
- SMOOTHER CYLINDER HEAD MILLING
- ENGINE BLOCK BLUE PRINTING
- ENGINE BLOCK LIGHTENING
- O-RING ENGINE BLOCK
- INSTALL CYLINDER SLEEVES IN IMPORT ENGINE BLOCKS
- INSTALLING FOUR BOLT SPYLED MAIN CAPS
- COMPARING YOUR BLOCK'S TOLERANCES TO FACTORY SPECIFICATIONS



Main Cap Installation

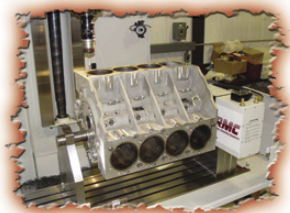
- Installing four bolt splayed main caps in engine blocks
- Installing four bolt main **conversion** caps for MOPAR engine blocks (as seen in photo)



CNC Lifter Bushing Machining

- Centers your lifter bushings
- Tolerances are extremely accurate
- All operations run off a center reference point

Computer controlled operations allow us to "probe" your engine block for tolerances and compare it to factory specifications. It will also allow us to **correct** the tolerances to meet factory specifications, even on **BRAND NEW** engine blocks.



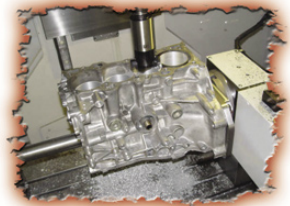
CNC Controlled

- Milling deck surface with smooth finish for today's high performance gaskets
- Boring cylinders to match exact factory specifications

This becomes one operation with accuracy that is **SECOND TO NONE!**



SEC's NEW CNC Machining Center



Import Block Service

- Installing new sleeves in import blocks and boring to factory specifications (as seen in photo)